# Concept to Execution ...Ideas in action





- **√** Consulting
  - **V** Project Management
    - **V** Clean Room Solutions













## Klean Air Technologies

www.kleanairtech.com



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Klean Air Technologies is a renowned in design, manufacturers and installation of an extensive range of Clean Room Equipment, Clean Room Furniture, Clean Room material handling equipment, and wide range of pharma industry equipment which includes static pass box, ventilated pass box, dynamic pass box, vertical laminar air flow cabinets, stand mounted vertical laminar air flow, horizontal laminar air flow, mobile laminar air flow, garment storage cabinet, mobile trolley, reverse laminar air flow / powder dispensing booths, bio-safety cabinet, air shower, unidirectional air flow, weighing booth extractor and many more. We are establishing a spacious state-of-the-art manufacturing facility in India (Virar - Mumbai) to meet the growing needs.

Klean Air Technologies works most valuable asset and resource are its people. The company has a team of dedicated members of experienced engineers, handling a wide range of operations ranging from production, quality control & assurance, development, marketing, etc. The core team consists of highly motivated and professional with academic degree, exposure to technology and business development. This team is working with single minded commitment to produce highest standard of quality products, their industry expertise and use of modern technology in our manufacturing process has enabled us to both standard and customized range of as per the client's requirements.

**Klean Air Technologies** is a technology based and knowledge driven enterprise offering best quality with effective price. Our strategy vision to provide new technology with time and suitable needs to generate good products from your Company. Our search for perfection guides us to focus on quality in our entire product range. We ensure to deliver defect free and flawless range of products, which is widely demanded in various Pharmaceutical, Cosmetic, Bio-Technology and Food Industries across the globe.

**KLEAN AIR Technologies** we believe quality products and prompt services with a sincere approach to provide client solutions is all that is required for business growth. we are availing ISO standards in our work process and we have achieved customer satisfaction and repeated orders from the best pharma's in the industry. Availing these standards in our work process we have achieved customer satisfaction and repeat orders from the best pharma's in the industry. We have been able to expand our business activities and have achieved excellence along with successful accomplishment of our operational goals.

### Klean Air Static Pass Box | Ventilated Pass Box



Static Pass Box | Ventilated Pass Box is widely used for transferring the material from and into the clean room, without contaminating the air of clean room & without having to open room door. These cleanroom pass boxes can be installed on the wall between the clean room and other room.

Our range of static pass boxes is available in various specifications as per the client's requirements.

Static Pass Box | Ventilated Pass Box is with a variety of standard dimensions also our pass boxes can be custom engineered to any size. Static Pass Boxes available in powder coated Mild Steel, SS 304 / 316 / 316L or a combination of both.

| Model #      | Internal Dim.<br>(mm) | External Dim.<br>(mm) | Power Supply                         |
|--------------|-----------------------|-----------------------|--------------------------------------|
| SPB-18-18-18 | 450 X 450 X 450       | 580 X 520 X 650       | 0000/4004 @ 50017 / 4450/400 @ 50017 |
| SPB-24-24-24 | 610 X 610 X 610       | 740 X 680 X 810       | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ |

|                  | Technical Specifications   |
|------------------|--|
| Door             | SS 304 double walled door construction with flush glass view panels with SS handles and SS hinges.                     |
| Interlocking     | Electro-Magnetic Interlocking type door arrangement to ensure that only one side door can be opened at any given time. |
| Door Indications | Indicators on either side for door open condition.   |
| Door Release     | Door Release Switch on either side   |
| SS Coving        | Internal covings for easy cleaning   |

#### **Optional Accessories**

- U.V. Light with Hour Meter used for bacteria/virus killing & interlocking arrangement to put off UV Light if either side door opens.
- Support Stand for mounting of pass box
- Flange for sealing the gap between the pass box and the clean room wall
- · Electro-Magnetic / Mechanical Interlocking
- Floor mounted construction with three side wall structure
   & Door Drop Seal
- · Provision for ventilation with perforated grills
- · Flame Proof Fitting

#### **Documentation**

All necessary documents will be provided as per the latest prevailing standards.



### Kleon Air Dynamic Pass Box



**Dynamic Pass Box** is designed to allow material transfer through controlled environment without much personnel movement to minimize man /material movement & avoid cross contamination between different classified areas. This is essentially installed to minimize movement of personnel for transfer of material into and from the clean room.

It aids to achieve desired classification, maintain integrity of products, process & controls ingress of particulate contaminants into clean room & between different classified areas. Our range of Dynamic pass boxes is available in various specifications as per the client's requirements.

**Dynamic Pass Box** is with a variety of standard dimensions also our pass boxes can be custom engineered to any size. These pass boxes are available in powder coated Mild Steel, SS 304/316/316L or a combination of both.

| Model #      | Working Area<br>(mm) | Airflow Velocity<br>(Down flow) | Air Cleanliness  | Air Flow      |
|--------------|----------------------|---------------------------------|--|---------------|
| DPB-18-18-18 | 450 X 450 X 450      | 0.45±0.05mps/ 90(fpm)           | ISO Class 5  | Vertical      |
| DPB-24-24-24 | 610 X 610 X 610      | 0.40±0.00mps/ 90(ipini)         | (ISO 14644-1:1999 (E)) /<br>Class 100 (U.S. FED STD 209 E) | Recirculatory |
|              |                      |                                 | Old33 100 (O.O.1 ED O1D 203 E)                             |               |

| Technical Specifications  |
|---|
| Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at supply position with an efficiency rating better than 99.999% for 0.3µ.               |
| Pre-filters are made from Non-woven synthetic with HDPE mesh; conforms to EU-06 Grade, with an efficiency rating better than 95% down to $5\mu$ .                               |
| Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| Dwyer Make Magnehelic Gauge (0 -25 mm: 1 Nos.) to monitor pressure drop across HEPA.  |
| SS 304 double walled door construction with flush glass view panels with SS handles and SS hinges.  |
| Electro-Magnetic Interlocking type door arrangement to ensure that only one side door can be opened at any given time.  |
| Indicators on either side for door open condition.  |
| Door Release Switch on either side  |
| Internal covings for easy cleaning  |
| SS ON/OFF Switches for motor & lights   |
| 6/15 Amp single-phase switch socket use for external equipment  |
| DOP test port at upstream of HEPA filter integrity test. ( With PAO Solution)   |
| Minimum   |
| 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Less than 67 dB on scale 'A' when ambient is greater than 55 dB on scale 'A'  |
|   |

- U.V. Light with Hour Meter Electro-Magnetic / Mechanical Interlocking Floor mounted construction with three side wall structure & Door Drop Seal Audio Visual Alarm indicating condition of HEPA Filters Clean down timer with operation hold indicator Photohelic guage / Digital pressure gauge to monitor of pressure drop across filter
- Flame Proof Fitting

### Kleon Air Vertical Laminar Air flow workstations





Vertical Laminar Air Flow unit is designed specifically for product protection. The Cabinet is a clean bench which provides ultra clean sterile HEPA filtered class 100 air in an isolated area for operations requiring a particulate-free environment where the highly sensitive process activities are carried-out.

The VLAF unit draws air in through the top of the unit through a pre-filter, through a plenum and vertically down over the work-surface and past the lap of the operator. It has the advantage of not pushing air into the face of the operator as in a horizontal laminar flow cabinet. The LAF cabinets are used for work with low-risk substances and materials, when protection of working material from environment is required or work with item requires a sterile working zone.

VLAF unit is with a variety of standard dimensions also our unit can be custom engineered to any size. These units are available in powder coated Mild Steel, SS 304 / 316 / 316 L or a combination of both.

|   | Model #         | Hepa Filter<br>Area(mm) | Airflow Veloc<br>(Down flow |  |
|---|-----------------|-------------------------|-----------------------------|--|
| ı | CSVLAF-36-24    | 915 x 610               |                             |  |
| ı | CSVLAF-48-24    | 1220 x 610              | 0.45±0.05mps/               | ISO Class 5<br>(ISO14644-1:1999 (E)) / |
| ı | SMVLAF-36-24-30 | 915 x 610               | 90(fpm)                     | Class100<br>(U.S. FED STD 209 E)       |
|   | SMVLAF-48-30-30 | 1220 x 762              |                             |  |

|                       | Technical Specifications  |
|-----------------------|---|
| Supply Filter         | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at supply position with an efficiency rating better than 99.999% for 0.3µ.               |
| Pre-filter            | Pre-filter are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 4 Grade, with an efficiency rating better than 95% down to 5μ.                                      |
| Motor blower assembly | Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| Pressure gauge        | Dwyer Make Magnehelic Gauge (0 -25 mm: 1 No.) to monitor pressure drop across HEPA.   |
| Lighting              | Fluorescent Light (250 Lux) at work surface   |
| ON/OFF Switches       | SS ON/OFF Switches for motor & lights   |
| Switch socket         | 6/15 Amp single-phase switch socket use for external equipment  |
| Control Panel         | Electrical Control Panel mounted in unit  |
| Work table            | SS work table with due reinforcement  |
| DOP Port              | DOP test port at upstream of HEPA filter integrity test. (With PAO Solution)  |
| Side Panel            | Glass side Panel screens for maximum visiblity  |
| Electrical Supply     | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Noise Level           | Less than 67 dB on Scale 'A' when Ambient is not greater than 55 dB on Scale 'A'  |
| Vibration Level       | Minimum   |
| Air Flow              | Vertical  |

- Anti-Static PVC Strip Curtains Suspension rod option available in MS and SS U.V. Light with hour meter
- SS 304 Cock for Gas and Air Foldable polycarbonate front hinged door Audio Visual Alarm indicating condition of HEPA filters Clean down timer with operation hold indicator VFD based control systems Photohelic guage / Digital pressure gauge to monitor of pressure drop across filter. Sodium Vapor lamp Flame proof fitting

### Klean Air Horizontal Laminar Air Flow Workstation



Horizontal Laminar Air Flow Workstation is designed specifically for highest product protection by providing ISO Class 5 particle free work area for handling critical process. The main HEPA filter is situated immediately behind the working area; clean air is then blown across the work surface towards the operator. The work area is continuously supplied with positive pressure HEPA filtered horizontal air flow. It prevents contamination from operator and environment to work area. The laminarity of the flow prevents cross contamination between the items handled in the working space.

These units are suitable for the handling of nonhazardous products, sensible to dust and/or to contamination wherever operator protection is not required.

**HLF** unit is with a variety of standard dimensions also our cabinet can be custom engineered to any size. These units are available in powder coated Mild Steel, SS 304/316/316L or a combination of both.

| Model #       | Working Area<br>(mm) | Airflow Velocity<br>(Down flow) | Air Cleanliness                    | Air Flow   |
|---------------|----------------------|---------------------------------|------------------------------------|------------|
| HLAF-36-24-24 | 915 x 610 x 610      |                                 | ISO Class 5                        |            |
| HLAF-48-24-24 | 1220 x 610 x 610     | 0.45±0.05mps/ 90(fpm)           | (ISO 14644-1:1999 (E)) / Class 100 | Horizontal |
| HLAF-48-24-30 | 1220 x 610 x 760     |                                 | (U.S. FED STD 209 E)               |            |
|               |                      |                                 |                                    |            |

|                       | Technical Specifications  |
|-----------------------|---|
| Supply Filter         | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at supply position with an efficiency rating better than 99.999% for 0.3µ.               |
| Pre-filter            | Pre-filter are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 6 Grade, with an efficiency rating better than 95% down to $5\mu$ .                                 |
| Motor blower assembly | Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| Pressure Gauge        | Dwyer Make Magnehelic Gauge (0 -25 mm: 1 Nos.) to monitor pressure drop across HEPA.  |
| Lighting              | Fluorescent Light with milky white diffuser (250 Lux) at work surface   |
| ON/OFF Switches       | SS ON/OFF Switches for motor & lights   |
| Switch socket         | 6/15 Amp single-phase switch socket use for external equipment  |
| Work Table            | SS work table with due reinforcement  |
| Side Panel            | Glass side panel screens for maximum visibility   |
| DOP Port              | DOP test port at upstream of HEPA filter integrity test. (With PAO Solution)  |
| Electrical Supply     | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Noise Level           | Less than 67 dB on Scale 'A' when Ambient is not greater than 55 dB on Scale 'A'  |
| Vibration Level       | Minimum   |

- U.V. Light with hour meter SS 304 Cock for Gas and Air Audio Visual alarm indicating condition of HEPA filters
- Clean down timer with operation hold indicator VFD based control systems Photohelic guage . Sodium Vapor lamps
- Flame proof fitting

## Klean Air Garment Storage Cabinet



**Garment Storage Cabinet** is designed to provide ISO Class 5 (Class 100) particle free work area for storing sterile packed garments to meet garment storage needs while making a positive contribution to maintaining the cleanliness of your controlled clean room environment.

Clean room garments can accumulate particulate contamination during storage and between laundry washes, which in turn may lead to lower product yields and increased product quality issues. The work area is continuously supplied with positive pressure HEPA filtered re-circulated vertical / horizontal air flow.

**Garment Storage Cabinet** is with a variety of standard dimensions also our unit can be custom engineered to any size. These units are available in powder coated Mild Steel, SS 304 / 316 / 316 L or a combination of both.

| Model #      | Working Area<br>(mm) | Airflow Velocity<br>(Down flow) | Air Cleanliness                       | Air Flow               |
|--------------|----------------------|---------------------------------|---------------------------------------|------------------------|
| GSC-24-24-24 | 610 X 610 X 610      |                                 | ISO Class 5                           | Vertical / Horizontal  |
| GSC-24-24-36 | 610 X 610 X 915      | 0.45±0.05mps/ 90(fpm)           | (ISO 14644-1:1999 (E)) /<br>Class 100 | Re-circulatory         |
| GSC-36-24-24 | 915 X 610 X 610      |                                 | (U.S. FED STD 209 E)                  | (Based on application) |

|                       | Technical Specifications  |
|-----------------------|---|
| Supply Filter         | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at supply position with an efficiency rating better than 99.999% for 0.3µ.               |
| Pre-filter            | Pre-filters are made from Non-woven synthetic with HDPE mesh; conforms to EU-06 Grade, with an efficiency rating better than 95% down to $5\mu$ .                               |
| Fresh Air Filter      | Fresh Air filters are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 4 Grade, with an efficiency rating better than 90% down to $10\mu$ .                         |
| Motor blower assembly | Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| pressure gauge        | Dwyer Make Magnehelic Gauge (0 -25 mm: 1 Nos.) to monitor pressure drop across HEPA.  |
| Door                  | SS 304 double walled door construction with flush glass view panels with SS handles and SS hinges.  |
| Interlocking          | Electro-Magnetic interlocking arrangement to put-off UV Light if either side door opens.  |
| Shelves               | SS 304 hanging arrangement (or) removable type shelves  |
| Temperature control   | Heater with thermostat for control of temperature   |
| ON/OFF Switches       | SS ON/OFF Switches for motor & lights   |
| Switch socket         | 6/15 Amp single-phase switch socket use for external equipment  |
| DOP Port              | DOP test port at upstream of HEPA filter integrity test. ( With PAO Solution)   |
| Vibration Level       | Minimum   |
| Electrical Supply     | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Noise Level           | Less than 67 dB on Scale 'A' when Ambient is not greater than 55 dB on Scale 'A'  |

#### **Optional Accessories**

• U.V. Light with Hour Meter . • Electro-Magnetic / Mechanical Interlocking • Audio Visual Alarm indicating condition of HEPA filters • Clean down timer with operation hold indicator • VFD based control systems • Photohelic guage / Digital pressure gauge to monitor of pressure drop across filter. • Sodium Vapor lamps • Flame Proof fitting

### Klean Air Mobile Trolley



**Mobile Trolley** is designed for transporting sterile products under ISO Class 5 (Class 100) particle free work area for storing products to meet storage needs while making a positive contribution to maintaining the cleanliness of your controlled cleanroom environment.

The work area is continuously supplied with positive pressure HEPA filtered recirculated vertical / horizontal air flow. Our range of mobile trolley cabinet is available in various specifications as per the client's requirements.

**Mobile Trolley** is with a variety of standard dimensions also our Mobile Trolley can be custom engineered to any size. These units are available in powder coated Mild Steel, SS 304 / 316 / 316L or a combination of both.

| Model #     | Working Area<br>(mm) | Airflow Velocity<br>(Down flow) | Air Cleanliness                         | Air Flow      |
|-------------|----------------------|---------------------------------|---|---------------|
| MT-24-24    | 610 X 610 X 610      | 0.45±0.05mps/ 90(fpm)           | ISO Class 5<br>(ISO 14644-1:1999 (E)) / | Horizontal    |
| MT-24-24-36 | 610 X 610 X 915      | 0.40±0.00mps/ 90(ipin)          | Class100<br>(U.S. FED STD 209 E)        | Recirculatory |

|                          | Technical Specifications  |
|--------------------------|---|
| Supply Filter            | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at supply position with an efficiency rating better than 99.999% for 0.3µ.               |
| Return Air<br>Pre-filter | Return Air Pre-filter are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 6 Grade, with an efficiency rating better than 95% down to 5µ.                           |
| Fresh Air Filter         | Fresh Air filters are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 4 Grade, with an efficiency rating better than 90% down to 10µ.                              |
| Motor blower assembly    | Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| Pressure Gauge           | Dwyer Make Magnehelic Gauge (0 -25 mm: 1 Nos.) to monitor pressure drop across HEPA.  |
| Door                     | SS 304 double walled door construction with flush glass view panels with SS handles and SS hinges.  |
| Interlocking             | Electro-Magnetic interlocking arrangement to put-off UV Light if either side door opens.  |
| Shelves                  | SS 304 hanging arrangement (or) removable type shelves  |
| Temperature Control      | Heater with thermostat for control of temperature in cabinet  |
| Battery back-up          | Battery back-up with inverter for 30 mins   |
| Castrol Wheels           | PU coated lockable castor wheels  |
| ON/OFF Switches          | SS ON/OFF Switches for motor & lights   |
| Switch socket            | 6/15 Amp single-phase switch socket use for external equipment  |
| DOP Port                 | DOP test port at upstream of HEPA filter integrity test. (With PAO Solution)  |
| Handle                   | SS 304 Handle for mobility  |
| Electrical Supply        | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Noise Level              | Less than 67 dB on Scale 'A' when Ambient is not greater than 55 dB on Scale 'A'  |
| Vibration Level          | Minimum   |

#### **Optional Accessories**

• U.V. Light with Hour Meter • Electro-Magnetic / Mechanical Interlocking • Audio Visual Alarm indicating condition of HEPA filters • Clean down timer with operation hold indicator • VFD based control systems • Photohelic guage / Digital pressure gauge to monitor of pressure drop across filter. • Sodium Vapor Lamps • Flame proof fitting

### Kleon Air Reverse Laminar Air Flow



Reverse Laminar Air Flow is designed to provide Class 100 working environment at rest with built in scavenging system to ensure product, operator as well as surrounding environment protection. The RLAF bench finds Major applications in sampling and dispensing units. Idealy used for mixed airflow stream to control the hazardous emission of dust powder during dispensing or sampling process. This ensures to draw powder aerosols away from the operator and the operating environment protecting products and providing safe working conditions for personnel.

The system operates on a recirculatory airflow principle providing containment by air movement. The prefilters at the base of the rear wall capture the airborne contaminants generated. Intake velocity at prefilters ensuring increased scavenging effect. A small percentage of air is discharged from the booth through the bleed exhaust HEPA filter to maintain the working space under negative pressure.

**Reverse Laminar Air Flow** units are available in various standard dimensions also the cabinet can be custom engineered to suite any size. These units are available in powder coated Mild Steel, SS 304 / 316 / 316L or a combination of both.

| Model #    | Working Area<br>(mm) | Air Flow<br>Velocity<br>(Down Flow) | Air Cleanliness   | Air Flow                 |
|------------|----------------------|-------------------------------------|---|--------------------------|
| RLAF-48-36 | 1260 X 955 X 2170    |                                     | ISO Class 5   |                          |
| RLAF-48-48 | 1275 X 1260 X 2170   | 0.45 ± 0.05mps / 90(fpm)            | (ISO 14644-1:1999 (E)) /<br>Class 100<br>(U.S. FED STD 209 E) | Vertical - Recirculatory |
| RLAF-72-48 | 1875 X 1875 X 2170   |                                     |   |                          |

|                             | Technical Specifications  |
|-----------------------------|---|
| Supply Filter               | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at supply position with an efficiency rating better than 99.999% for 0.3µ.               |
| Exhaust HEPA filter         | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at exhaust position with an efficiency rating better than 99.999% for 0.3µ.              |
| Intermediate Filter         | Intermediate filter are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 7 Grade, with an efficiency rating better than 95% down to 3µ.                             |
| Pre-filter                  | Pre-filter are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 4 Grade, with an efficiency rating better than 90% down to 10µ.                                     |
| Motor blower assembly       | Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| Differential pressure gauge | Dwyer Make Magnehelic Gauge (0 -25 mm: 2 Nos.) to monitor pressure drop across HEPA & Intermediate filter and (0-10 mm 1 No.) across prefilter.                                 |
| Lighting                    | Fluorescent Light (250 Lux) at work surface   |
| ON/OFF Switches             | SS ON/OFF Switches for motor & lights   |
| Switch socket               | 6/15 amp single-phase switch socket use for external equipment  |
| Control Panel               | Electrical control panel mounted on the side panel of the unit.   |
| DOP Port                    | DOP test port at upstream of HEPA filter integrity test. ( With PAO Solution)   |
| Side Panel                  | SS 304 Double walled side panels.   |
| Electrical supply           | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Noise Level                 | Less than 67 dB on Scale 'A' when Ambient is not greater than 55 dB on Scale 'A'  |
| Vibration Level             | Minimum   |

#### **Optional Accessories**

Anti-static PVC strip overlapping curtains
 Audio visual alarm indicating condition of HEPA filters
 Clean down timer with operation hold indicator
 VFD based control systems
 Photohelic guage / Digital pressure gauge to monitor of pressure drop across filter.
 Sodium Vapor lamps
 Flame proof fitting

### Klean Air Shower



Air Shower is designed to supply Class 100 HEPA filtered air at high velocity it helps remove particulate matter from the personnel entering into the clean room. Air shower works as partial clean equipment installed at the partition between the clean room and non-clean rooms to shower the personnel or matters before entering the clean area. This unit helps to remove dust effectively and maintains the normal working status.

**Air shower** is available in various standard dimensions also our cabinet can be custom engineered to fit any size. These units are available in powder coated Mild Steel, SS 304 / 316 / 316L or a combination of both.

| Model # | Working Area<br>(mm) | Suitable<br>Person                   | No of Nozzle<br>and Diameter                   | Velocity  | Air Cleanliness                         |
|---------|----------------------|--------------------------------------|--|-----------|---|
| AS-001  | 800 x 750 x 1920     | 1 Person with one side blowing       | 6 nos nozzle<br>one side and nozzle dia 38mm   |           |   |
| AS-002  | 800 x 950 x 1920     | 1 Person with two sides blowing      | 12 nos nozzle<br>two sides and nozzle dia 38mm |           | ISO Class 5<br>(ISO 14644-1:1999 (E)) / |
| AS-003  | 800 x 1150 x 1920    | 1 - 2 Persons with two sides blowing | 16 nos nozzle<br>two side and nozzle dia 38mm  | 18~25 mps | Class 100<br>(U.S. FED STD 209 E)       |
| AS-004  | 1500 x 1550 x 1920   | 2 - 3 Persons with two sides blowing | 18 nos nozzle<br>two side and nozzle dia 38mm  |           |   |

|                             | Technical Specifications  |
|-----------------------------|---|
| Supply Filter               | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at supply position with an efficiency rating better than 99.999% for 0.3µ.               |
| Pre-filter                  | Pre-filters are made from Non-woven synthetic with HDPE mesh; conforms to EU-06 Grade, with an efficiency rating better than 95% down to $5\mu$ .                               |
| Motor blower assembly       | Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| pressure gauge              | Dwyer Make Magnehelic Gauge (0 -25 mm: 1 No.) to monitor pressure drop across HEPA.   |
| Lighting                    | Fluorescent Light (250 Lux) at work surface   |
| ON/OFF Switches             | SS ON/OFF Switches for motor & lights   |
| Switch socket               | 6/15 Amp single-phase switch socket use for external equipment  |
| Control System              | Interlocking system to ensure that both the doors cannot open at the same time & to ensure that both the doors stay locked during the time of air flow.                         |
| Time setting for Air shower | Time setting for air shower operation time (settable for 30 seconds to 5 minutes)   |
| Emergency Operation         | Emergency Stop will be provided   |
| Door Opening                | Straight entry Straight exit and 90 degree door opening   |
| Operation Mode              | Automatic as well as manual mode  |
| DOP Port                    | DOP test port at upstream of HEPA filter integrity test. (With PAO Solution)  |
| Door                        | SS 304 doors with double walled flush glass view panels and door closer   |
| Electrical Supply           | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Noise Level                 | Less than 67 dB on Scale 'A' when Ambient is not greater than 55 dB on Scale 'A'  |
| Vibration Level             | Minimum   |

- Audio Visual Alarm indicating condition of HEPA filters Clean down timer with operation hold indicator
- VFD based control systems Photohelic guage / Digital pressure gauge to monitor of pressure drop across filter.
- Flame proof fitting

### Kleon Air Unidirectional Air Flow



**Unidirectional Air Flow** Benches offers highest product protection for samples and processes by providing ISO Class 5 particle free work area. Unidirectional Air Flow unit draws air in through the top of the unit through a pre-filter, through a plenum and vertically down over the work-surface and past the lap of the operator. It has the advantage of not pushing air into the face of the operator as in a vertical laminar flow cabinet.

It prevents contamination from operator and environment to work area. The laminarity of the flow prevents cross contamination between the items handled in the working space. These units are suitable for the handling of non-hazardous products, sensible to dust and/or to contamination wherever operator protection is not required.

**Unidirectional Air Flow** unit is with a variety of standard dimensions also our cabinet can be custom engineered to any size. These units are available in powder coated Mild Steel, SS 304 / 316 / 316L or a combination of both.

| Model #    | Hepa Filter Area<br>(mm) | Air Flow<br>Velocity<br>(Down Flow) | Air Cleanliness                         | Air Flow                 |
|------------|--------------------------|-------------------------------------|---|--------------------------|
| UDAF-48-36 | 1220 X 915               | 0.45 ± 0.05mps / 90(fpm)            | ISO Class 5<br>(ISO 14644-1:1999 (E)) / | Vertical - Recirculatory |
| UDAF-48-48 | 1220 X 1220              | 0.40 ± 0.00mps / 30(ipm)            | Class 100<br>(U.S. FED STD 209 E)       | volued. Troomediatery    |

|                             | Technical Specifications  |
|-----------------------------|---|
| Supply filter               | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at exhaust position with an efficiency rating better than 99.999% for 0.3µ.              |
| Pre Filter                  | Pre-filter are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 6 Grade, with an efficiency rating better than 95% down to 5μ.                                      |
| Motor Blower assembly       | Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| Differential pressure gauge | Dwyer Make Magnehelic Gauge (0 -25 mm: 2 Nos.) to monitor pressure drop across HEPA filter & work area with respect to ambient.   |
| Lighting                    | Fluorescent Light (250 Lux) at work surface   |
| ON/OFF Switches             | SS ON/OFF Switches for motor & lights   |
| Switch socket               | 6/15 Amp single-phase switch socket use for external equipment  |
| Control Panel               | Electrical control panel mounted on the side panel of the unit.   |
| DOP Port                    | DOP test port at upstream of HEPA filter integrity test. (With PAO Solution)  |
| Side Panels                 | Double skin side panels with glass view panel   |
| Electrical Supply           | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Noise Level                 | Less than 67 dB on Scale 'A' when Ambient is not greater than 55 dB on Scale 'A'  |
| Vibration Level             | Minimum   |

#### **Optional Accessories**

Front Anti-Static PVC Curtains
 Audio Visual alarm indicating condition of HEPA Filters
 Clean down timer with operation hold indicator
 VFD based control systems
 Photohelic guage / Digital pressure gauge to monitor of pressure drop across filter.
 Sodium Vapor lamps
 Flame proof fitting

## Klean Air Weighing Booth Extractor



Weighing Booth Extractor is designed specifically for powder containment applications, the powder weighing enclosure employs carefully directed inward airflow at the face of the enclosure to hazardous powders or potent pharmaceutical compounds. The aerodynamically designed enclosure reduces airflow turbulence for maximum containment while minimizing the effect that air drafts may have on sensitive weighing balances. The enclosure design exceeds the containment requirements of proven by independent type testing. All exhaust air is HEPA-filtered, removing virtually all particulate matter, before recirculation to the laboratory.

**Weighing Booth Extractor u**nit is with a variety of standard dimensions also our cabinet can be custom engineered to any size. These units are available in powder coated Mild Steel, SS 304 / 316 / 316L or a combination of both.

| Model #   | Working Area<br>(mm) | Air Flow<br>Velocity<br>(Down Flow) | Air Cleanliness                         | Air Flow                 |
|-----------|----------------------|-------------------------------------|---|--------------------------|
| WBE-48-36 | 1260 X 955 X 2170    | 0.45 L 0.05mma / 00/fnm)            | ISO Class 5<br>(ISO 14644-1:1999 (E)) / | Martinal Desiroulators   |
| WBE-48-48 | 1275 X 1260 X 2170   | 0.45 ± 0.05mps / 90(fpm)            | Class 100<br>(U.S. FED STD 209 E)       | Vertical - Recirculatory |

|                             | Technical Specifications  |
|-----------------------------|---|
| Exhaust HEPA<br>Filter      | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at exhaust position with an efficiency rating better than 99.999% for 0.3µ.              |
| Pre Filter                  | Pre-filter are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 6 Grade, with an efficiency rating better than 95% down to 5μ.                                      |
| Motor Blower assembly       | Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| Differential pressure gauge | Dwyer Make Magnehelic Gauge (0 -25 mm: 2 Nos.) to monitor pressure drop across HEPA filter & work area with respect to ambient.   |
| Lighting                    | Fluorescent Light (250 Lux) at work surface   |
| ON/OFF Switches             | SS ON/OFF Switches for motor & lights   |
| Switch socket               | 6/15 Amp single-phase switch socket use for external equipment  |
| Control System              | Electrical control panel mounted on the side panel of the unit.   |
| Door                        | SS 304 double walled door construction with flush glass view panels with door closer, SS handle and SS hinges   |
| Door release                | Door release switch is provided from the front of the unit  |
| DOP Port                    | DOP test port at upstream of HEPA filter integrity test. ( With PAO Solution)   |
| Exhaust Duct                | SS 304 1 ft long elbow duct for exhaust   |
| Side Panels                 | SS 304 Double Walled Side Panels.   |
| Electrical Supply           | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Noise Level                 | Less than 67 dB on Scale 'A' when Ambient is not greater than 55 dB on Scale 'A'  |
| Vibration Level             | Minimum   |

#### **Optional Accessories**

Audio Visual alarm indicating condition of HEPA filters
 Clean down timer with operation hold indicator
 Photohelic guage / Digital pressure gauge to monitor of pressure drop across filter.
 SS Perforation table for keeping weighing scale
 Flame proof fitting
 Safe change Bag in / Bag out arrangement for filters
 Double skin side panels with view windows
 Service access from front / Back / Side
 Horizontal internal coving at base

### Kleon Air Bio-Safety Cabinet



**Biological Safety Cabinet** is designed to provide both a clean work environment and protection to operators who work with biological hazards. It has vertical laminar airflow to create a barrier to airborne particles and microorganisms. High Efficiency Particulate Air (HEPA) filters are used to provide clean air in the work area as well as to the environment through exhaust with the HEPA filter. The air in the cabinet is re-circulated over the work area through the HEPA filter, it is a contaminant-free environmental protection

**Biological Safety Cabinet** range includes a variety of containment products to suit laboratory applications within the academic, pharmaceutical, biotech, healthcare, R&D and industrial sectors. The biosafety cabinets are classified into three categories Class I, Class II or Class III provides a range of solutions for the containment of category.

Class II: The Class II vertical laminar-flow biological cabinet is an open-front, ventilated cabinet. This cabinet provides a HEPA-filtered re circulated mass airflow within the workspace. The exhaust air from the cabinet is also filtered by HEPA filter. Thus, Class II bio safety cabinet provides protection to product as well as to human beings and environment. While HEPA filters are effective for trapping particulates and infectious agents, it is suitable for the containment of bio hazardous material thereby providing sterile environment for cell culture. Class II cabinet is most versatile and economical model.

| Model #      | Working Area<br>(mm) | Air Flow<br>Velocity<br>(Down Flow) | Air Cleanliness                         | Air Flow                 |
|--------------|----------------------|-------------------------------------|---|--------------------------|
| BSC-36-24-24 | 915 x 610 x 610      | 0.45 ± 0.05mps / 90(fpm)            | ISO Class 5<br>(ISO 14644-1:1999 (E)) / | Vertical - Recirculatory |
| BSC-48-24-24 | 1220 x 610 x 610     |                                     | Class 100<br>(U.S. FED STD 209 E)       | vertical - recirculatory |

|                             | Technical Specifications  |
|-----------------------------|---|
| Supply Filter               | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at supply position with an efficiency rating better than 99.999% for 0.3µ.               |
| Exhaust HEPA<br>Filter      | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at exhaust position with an efficiency rating better than 99.999% for 0.3µ.              |
| Pre Filter                  | Pre-filter are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 6 Grade, with an efficiency rating better than 95% down to $5\mu$ .                                 |
| Motor Blower assembly       | Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| Differential pressure gauge | Dwyer Make Magnehelic Gauge (0 -25 mm: 2 Nos.) to monitor pressure drop across HEPA filter & work area with respect to ambient.   |
| Lighting                    | Fluorescent Light (250 Lux) at work surface   |
| ON/OFF Switches             | SS ON/OFF Switches for motor & lights   |
| SS 304 work table           | SS 304 work table with perforations at front & back which can be removed occasionally for cleaning purpose  |
| Front door                  | 1-piece fully openable sliding toughened glass with counterweight arrangement   |
| Door Opening Alarm          | Alarm triggers in case front door is raised more than 8" (i.e. safe clear door opening during operation)  |
| Exhaust Duct                | SS 304 1 ft long elbow duct for exhaust   |
| Side Panels                 | Double walled flushed Glass Side Panels   |
| Electrical Supply           | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Noise Level                 | Less than 67 dB on Scale 'A' when Ambient is not greater than 55 dB on Scale 'A'  |
| Vibration Level             | Minimum   |

- SS 304 Cock for Gas and Air Foldable polycarbonate front door Audio Visual Alarm Clean down timer with operation hold indicator VFD based control systems Photohelic guage. Sodium vapor lamps
- Flame proof fitting Safe change Bag in / Bag out arrangement for filte Front door with gloves and glove port arrangement Transfer hatch for material movement PLC based control system

## Klean Air Mobile Laminar Air Flow Unit



**Mobile Laminar Air Flow Unit** is designed for transporting sterile products under ISO Class 5 (Class 100) particle free work area to ensure product integrity. The work area is continuously supplied with positive pressure HEPA filtered recirculated horizontal / vertical air flow.

Mobile Laminar Air Flow Unit is with a variety of standard dimensions also our cabinet can be custom engineered to any size. Mobile Laminar air flow units are available in powder coated Mild Steel, SS 304/316/316L or a combination of both.

| Model #       | Working Area<br>(mm) | Air Flow<br>Velocity<br>(Down Flow) | Air Cleanliness                         | Air Flow |
|---------------|----------------------|-------------------------------------|---|----------|
| MLAF-36-30-30 | 915 x 760 x 760      |                                     |   |          |
| MLAF-48-30-30 | 1220 x 760 x 760     | 0.45±0.05 mps / 90(fpm)             | ISO Class 5<br>(ISO 14644-1:1999 (E)) / | Martiaal |
| MLAF-60-30-30 | 1525 x 760 x 760     |                                     | Class 100<br>(U.S. FED STD 209 E)       | Vertical |
| MLAF-72-30-30 | 1830 x 760 x 760     |                                     | (3.3.1 == 3.2 200 2)                    |          |

|                       | Technical Specifications  |
|-----------------------|---|
| Supply Filter         | Imported Minipleat HEPA filter with hot melt technology, which conforms to EU-14 Grade at supply position with an efficiency rating better than 99.999% for 0.3µ.               |
| Pre-Filter            | Pre-Filter are made from Non-Woven Synthetic with HDPE mesh; conforms to EU 6 Grade, with an efficiency rating better than 95% down to $5\mu$ .                                 |
| Motor Blower assembly | Motor blower designed of statically and dynamically balanced for supply of sufficient capacity and static pressure to take care of airflow requirement for entire life of HEPA. |
| Pressure Gauge        | Dwyer Make Magnehelic Gauge (0 -25 mm: 1 Nos.) to monitor pressure drop across HEPA.  |
| Lighting              | Fluorescent Light (250 Lux) at work surface   |
| ON/OFF Switches       | SS ON/OFF Switches for motor & lights   |
| Switch Socket         | 6/15 amp single-phase switch socket use for external equipment  |
| Control Panel         | Electrical control panel mounted in the unit.   |
| DOP Port              | DOP test port at upstream of HEPA filter integrity test. (With PAO Solution)  |
| Battery back-up       | Battery back-up with inverter for 30 mins   |
| Handle                | SS 304 Handle for mobility  |
| Castrol Wheel         | PU coated lockable castor wheels  |
| Electrical Supply     | 230V AC 1- Ø 50HZ / 415V AC 3-Ø 50HZ  |
| Noise Level           | Less than 67 dB on Scale 'A' when Ambient is not greater than 55 dB on Scale 'A'  |
| Vibration Level       | Minimum   |

- Anti-Static PVC strip overlapping curtains Audio Visual Alarm indicating condition of HEPA Filters
- Clean down timer with operation hold indicator VFD based control systems Photohelicguage / Digital pressure gauge to monitor of pressure drop across filter Sodium Vapor Lamps Flame Proof Fitting

### Klean Air Our New Range of Products



















## Klean Air Technologies

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